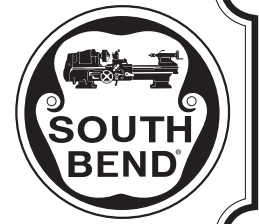




Product Specifications



P.O. Box 2027, Bellingham, WA 98227 U.S.A.
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D1 Camlock Mount, 4-Jaw Independent Chucks

Model	SB1225	SB1226	SB1227	SB1228	SB1229	SB1231	SB1232
Mounting Type	D1-4 Camlock	D1-5 Camlock	D1-5 Camlock	D1-6 Camlock	D1-6 Camlock	D1-8 Camlock	D1-8 Camlock
Size	8"	8"	10"	10"	12"	12"	14"
Outer Dia.	7.87"	7.87"	9.84"	9.84"	11.81"	11.81"	13.78"
Bore Dia.	1.97"	1.97"	2.17"	2.17"	2.56"	2.56"	2.95"
OD Clamping Min.	0.39"	0.39"	0.59"	0.59"	0.69"	0.69"	0.68"
OD Clamping Max.	6.89"	6.89"	8.46"	8.46"	10.04"	10.04"	12.20"
ID Clamping Min.	2.56"	2.56"	2.95"	2.95"	3.74"	3.74"	3.74"
ID Clamping Max.	7.48"	7.48"	9.45"	9.45"	10.83"	10.83"	12.80"
*Max. Speed	3000 RPM	3000 RPM	2750 RPM	2750 RPM	2500 RPM	2500 RPM	2000 RPM
Construction	Cast Iron	Cast Iron	Cast Iron	Cast Iron	Cast Iron	Cast Iron	Cast Iron
Weight	29 lbs.	30 lbs.	50 lbs.	52 lbs.	78 lbs.	80 lbs.	101 lbs.
Shipping Weight	30 lbs.	34 lbs.	51 lbs.	55 lbs.	82 lbs.	85 lbs.	108 lbs.
Country of Origin	Taiwan	Taiwan	Taiwan	Taiwan	Taiwan	Taiwan	Taiwan

* The maximum speed listed above is ONLY possible with the chuck jaws and the workpiece in complete rotational symmetry. The workpiece weight must be within the limits of the lathe, and the workpiece mass must be of equal density throughout to prevent centrifugal imbalance or radial runout—even if a tailstock or other support is used for additional support.