

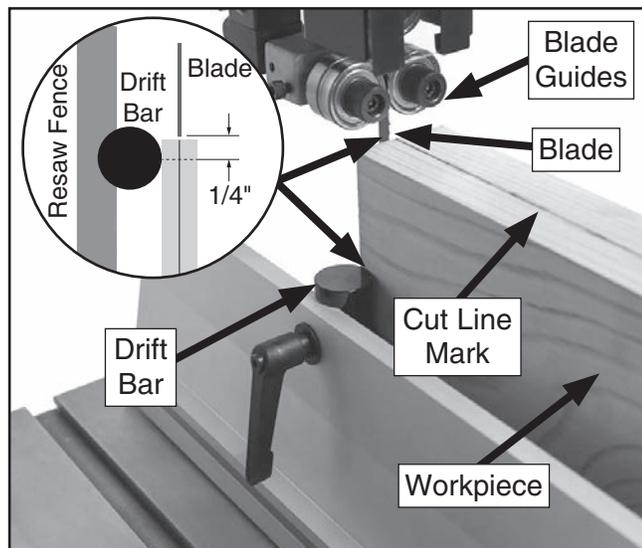
- Remove resaw fence from bandsaw.
- Use center punch to score a point at mark made in **Step 5** and drill  $\frac{3}{8}$ " hole through resaw fence.

**Note:** Use drill press or handheld drill with guide to make sure hole is drilled perpendicular to resaw fence.

- Insert adjustable handle with fender washer through back of resaw fence (refer to **Parts Breakdown** drawing).
- Make sure drift bar is flat against resaw fence and straight up and down.

## Operation

- Install resaw fence with drift bar.
- Mark cut line from front to back on top of workpiece (see **Figure 3**).
- Lower bandsaw blade guides as close to workpiece as possible (see **Figure 3**).
- Adjust resaw fence so blade aligns with mark made in **Step 2** and center of drift bar is set  $\frac{1}{4}$ " forward of blade teeth (see **Figure 3**).

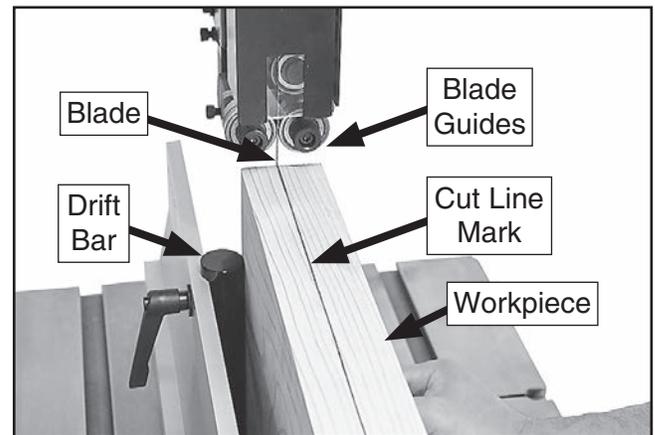


**Figure 3.** Workpiece positioned to cut using resaw fence with drift bar.

- Lock rip fence and resaw fence in position.

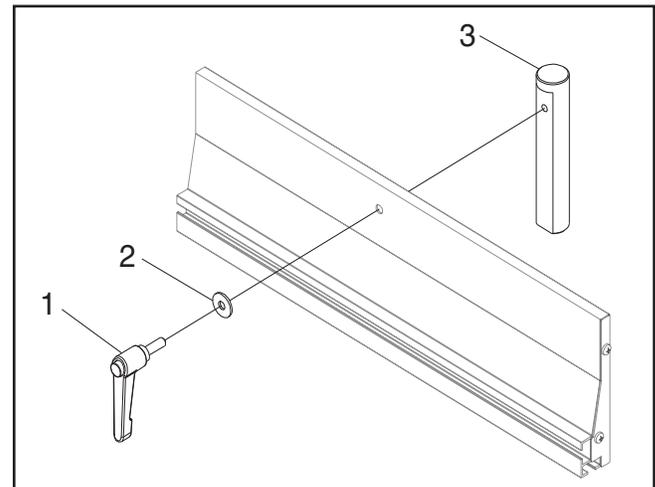
- If necessary for cutting operation, support ends of board with saw stand or roller stand.
- Turn bandsaw **ON**.
- Slowly feed workpiece completely through blade. Use drift bar as a pivot point to control cut, as shown in **Figure 4**.

**Note:** The drift bar allows you to steer your workpiece while cutting to quickly correct blade lead and keep blade aligned with cut line.



**Figure 4.** Resawing with drift bar.

## Parts Breakdown & List



REF	PART #	DESCRIPTION
1	PT1213001	ADJ HANDLE 65L, M8-1.25 X 25
2	PT1213002	FENDER WASHER 8MM
3	PT1213003	RESAW DRIFT BAR 6-1/4" X 1-1/4"

