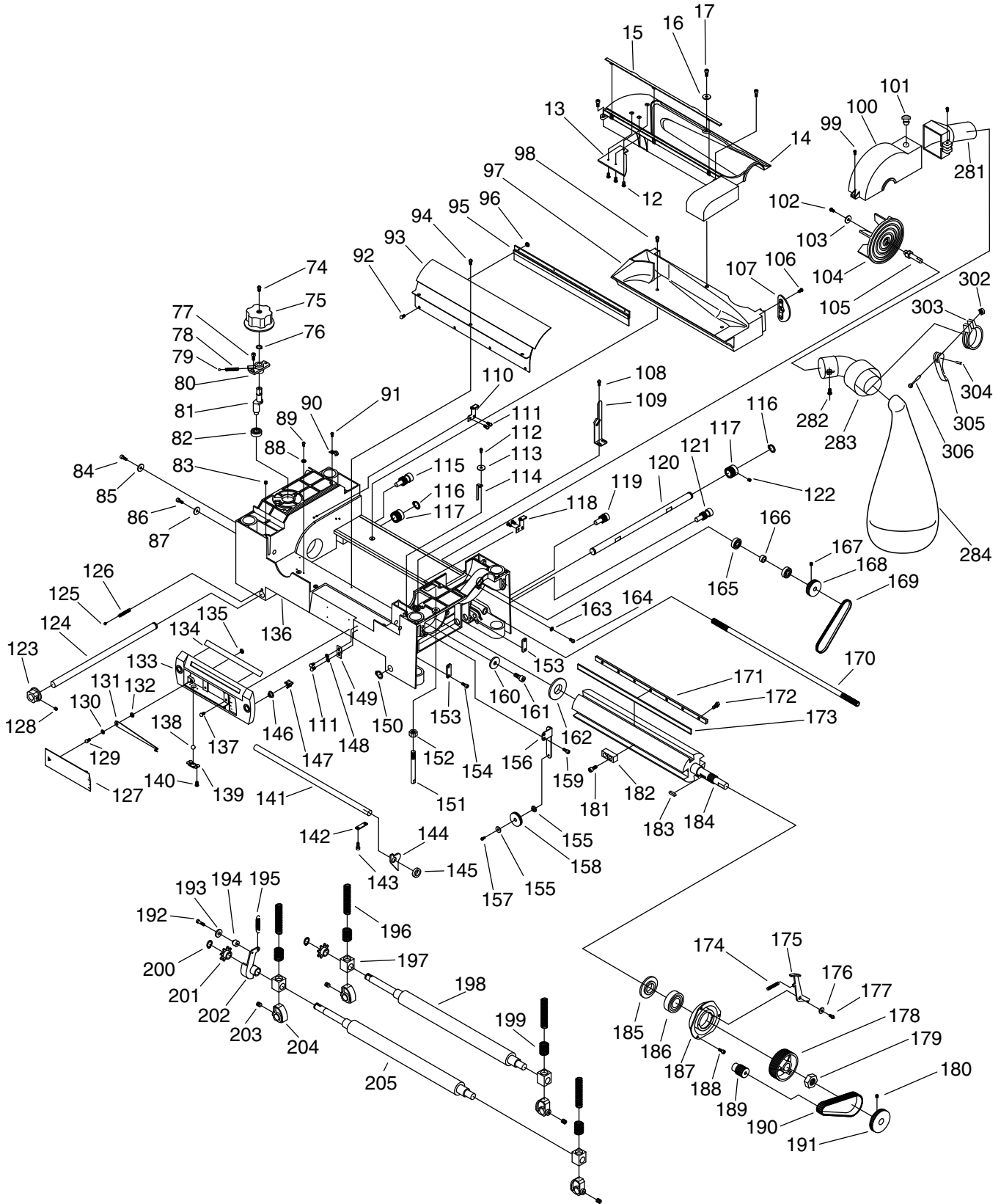
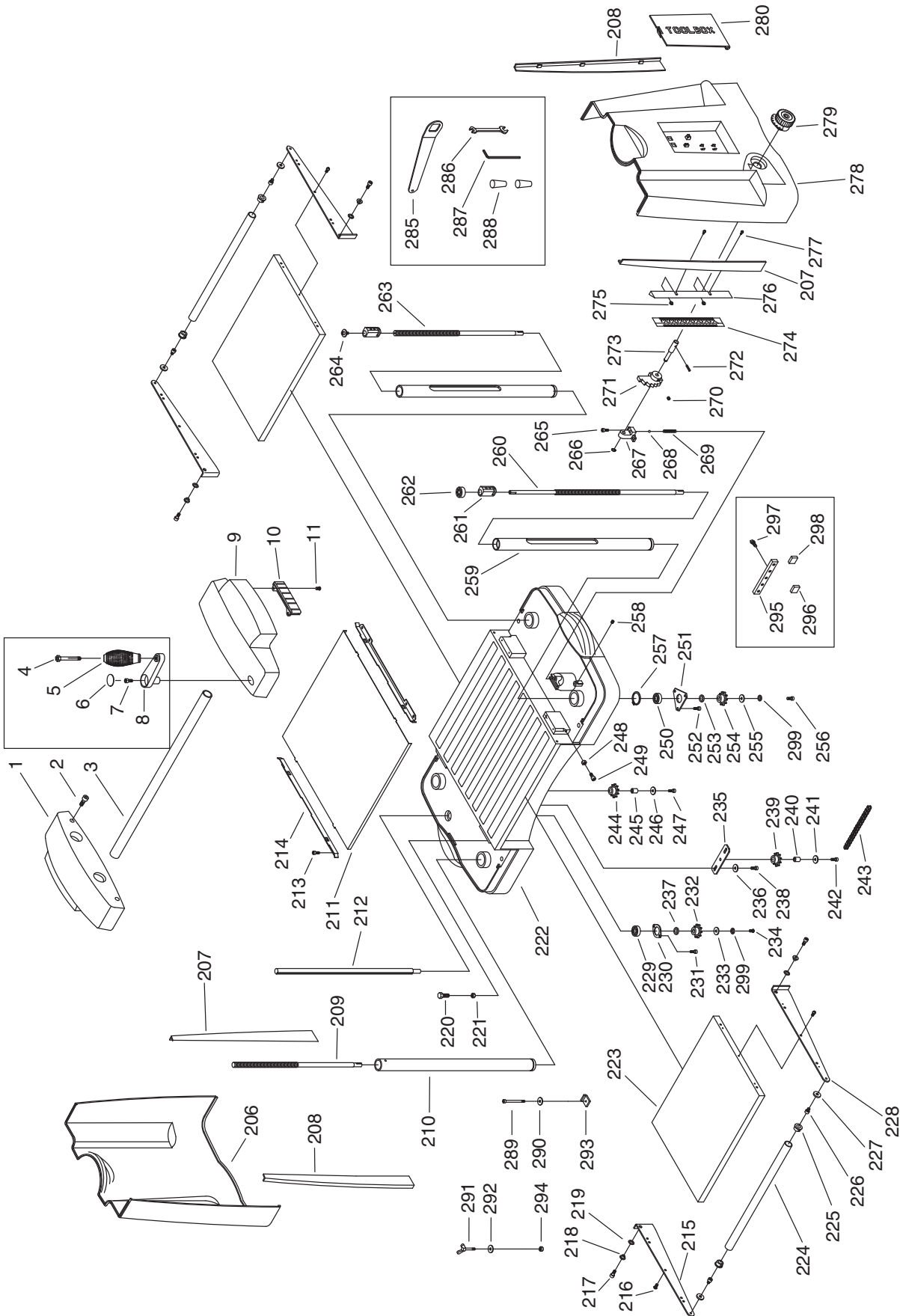


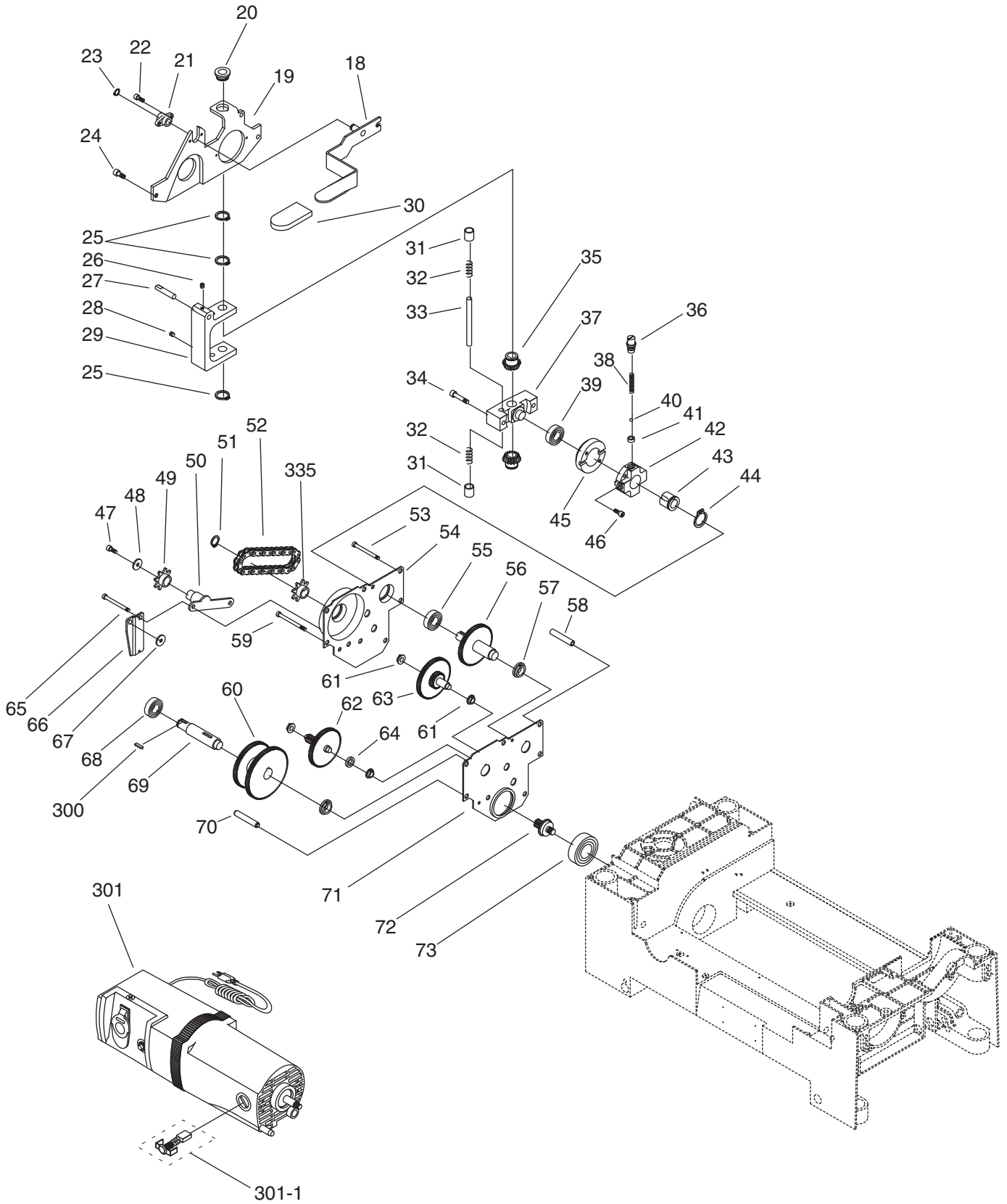
G0477 Body Breakdown



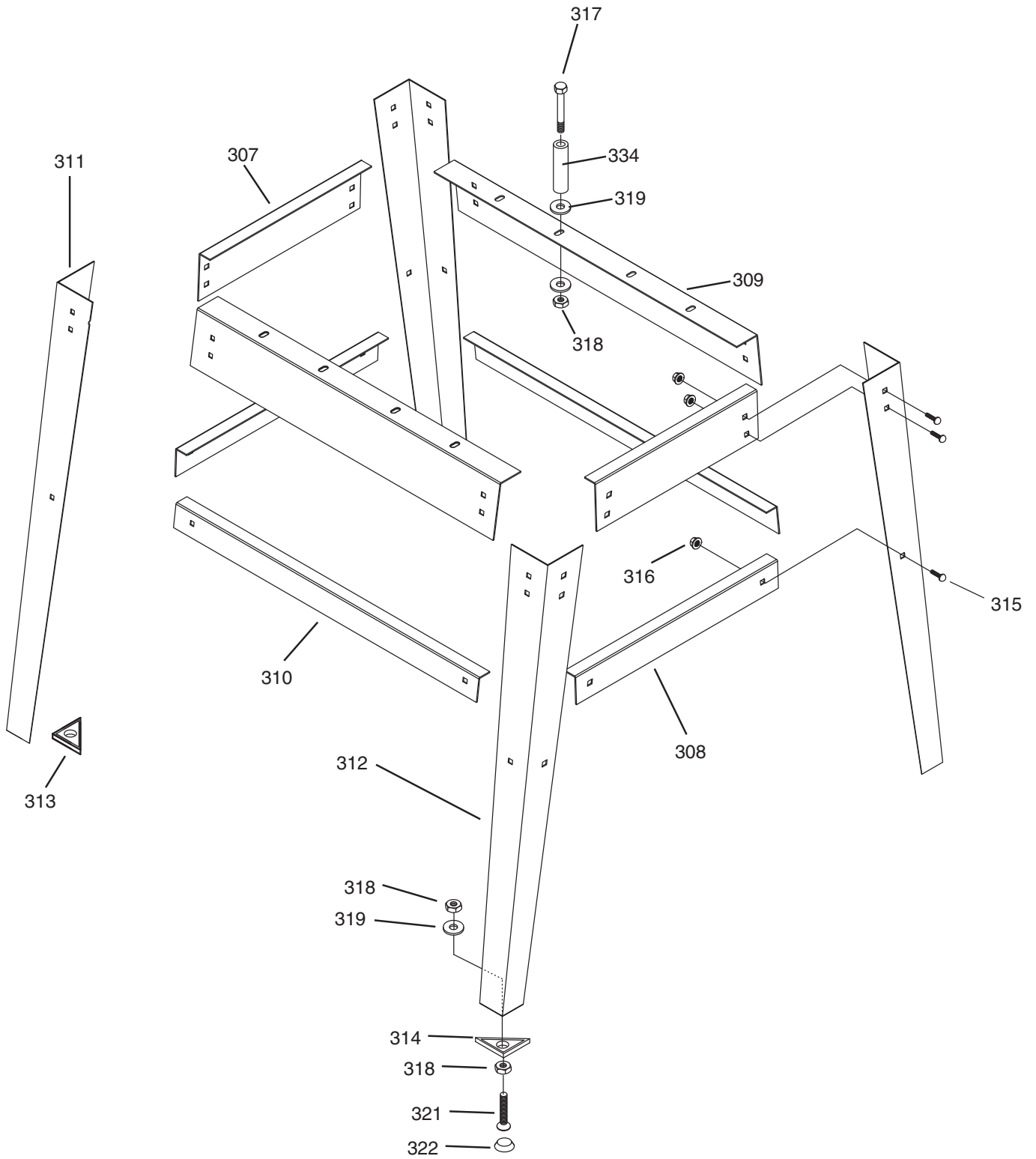
G0477 Table and Base Breakdown



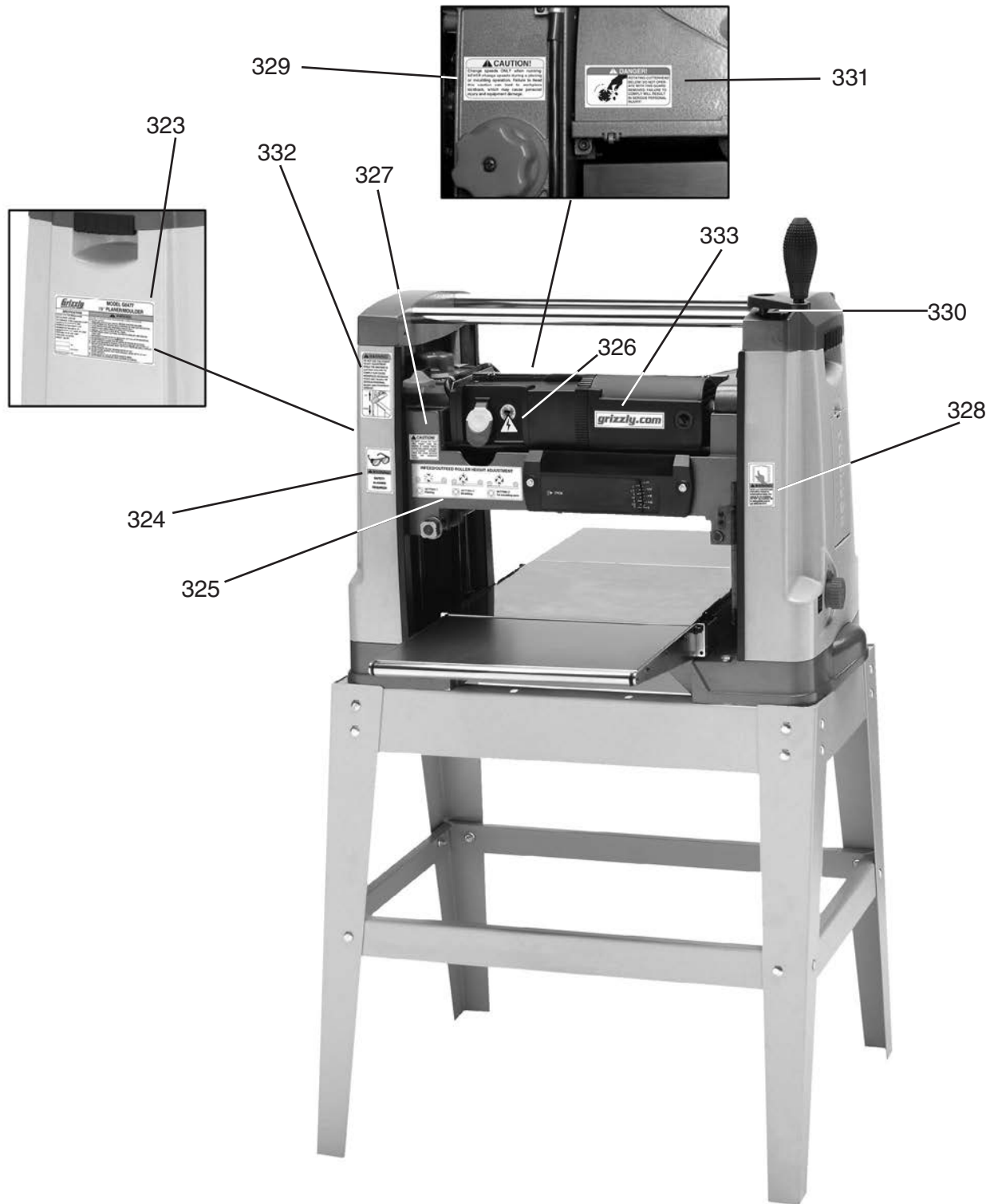
G0477 Gearbox Breakdown



G0477 Stand Breakdown



G0477 Labels



WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or www.grizzly.com to order new labels.



Parts List

REF	PART #	DESCRIPTION
1	P0477001	CAP (LEFT)
2	PCAP04M	CAP SCREW M6-1 X 10
3	P0477003	ROLLER
4	P0477004	SPECIAL CAP SCREW M8-1.25 X 72
5	P0477005	HANDLE CAP
6	P0477006	PLUG
7	PCAP38M	CAP SCREW M5-.8 X 25
8	P0477008	ELEVATING HANDLE
9	P0477009	CAP (RIGHT)
10	P0477010	GRIP
11	PS09M	PHLP HD SCR M5-.8 X 10
12	PS09M	PHLP HD SCR M5-.8 X 10
13	P0477013	CUTTERHEAD COVER BASE PLATE
14	P0477014	CUTTERHEAD COVER
15	P0477015	HINGED COVER
16	PW02M	FLAT WASHER 5MM
17	PCAP50M	CAP SCREW M5-.8 X 10
18	P0477018	HANDLE
19	P0477019	BRACKET
20	P0477020	BUSHING
21	P0477021	BUSHING
22	PCAP50M	CAP SCREW M5-.8 X 10
23	PR01M	EXT RETAINING RING 10MM
24	PCAP26M	CAP SCREW M6-1 X 12
25	PR09M	EXT RETAINING RING 20MM
26	PSS26M	SET SCREW M5-.8 X 6
27	P0477027	SLIDING BAR
28	PSS26M	SET SCREW M5-.8 X 6
29	P0477029	GUIDE BRACKET
30	P0477030	HANDLE GRIP
31	P0477031	SLEEVE
32	P0477032	COMPRESSION SPRING
33	P0477033	GUIDE ROD
34	PCAP95M	CAP SCREW M5-.8 X 30
35	P0477035	GEAR
36	P0477036	SPRING HOLDER
37	P0477037	TRANSMISSION SEAT
38	P0477038	COMPRESSION SPRING
39	P6002	BALL BEARING 6002ZZ
40	P0477040	STEEL BALL 6MM
41	P0477041	BUSHING
42	P0477042	TRANSMISSION COLLAR
43	P0477043	HOLDER
44	PR58M	EXT RETAINING RING 24MM
45	P0477045	GEAR
46	PCAP20M	CAP SCREW M5-.8 X 14
47	PCAP04M	CAP SCREW M6-1 X 10
48	PW03M	FLAT WASHER 6MM
49	P0477049	SPROCKET
49-1	P0477049	SPROCKET SMOOTH BORE
50	P0477050	IDLER SEAT

REF	PART #	DESCRIPTION
51	PR05M	EXT RETAINING RING 15MM
52	P0477052	CHAIN
53	PCAP152M	CAP SCREW M5-.8 X 65
54	P0477054	OUTSIDE COVER
55	P6002	BALL BEARING 6002ZZ
56	P0477056	GEAR
57	P0477057	BUSHING
58	P0477058	SPACER
59	PCAP108M	CAP SCREW M5-.8 X 45
60	P0477060	GEAR
61	P0477061	BUSHING
62	P0477062	GEAR
63	P0477063	GEAR
63-1	P0477063-1	GEAR SHAFT
64	P0477064	SPACER
65	PCAP152M	CAP SCREW M5-.8 X 65
66	P0477066	MOUNTING PLATE
67	P0477067	SPINDLE WASHER
68	P6002ZZ	BALL BEARING 6002ZZ
69	P0477069	SHAFT
70	P0477070	SPACER
71	P0477071	INSIDE COVER
72	P0477072	PINION GEAR
73	P6205ZZ	BALL BEARING 6205ZZ
74	PS68M	PHLP HD SCR M6-1 X 10
75	P0477075	SPEED KNOB
76	PR03M	EXT RETAINING RING 12MM
77	PCAP50M	CAP SCREW M5-.8 X 10
78	P0477078	COMPRESSION SPRING
79	P0477079	STEEL BALL
80	P0477080	SET PLATE
81	P0477081	ECCENTRIC SHAFT
82	P6002	BALL BEARING 6002ZZ
83	PSS26M	SET SCREW M5-.8 X 6
84	PCAP24M	CAP SCREW M5-.8 X 16
85	PW02M	FLAT WASHER 5MM
86	PCAP24M	CAP SCREW M5-.8 X 16
87	PW02M	FLAT WASHER 5MM
88	PTLW02M	EXT TOOTH WASHER 5MM
89	PS05M	PHLP HD SCR M5-.8 X 8
90	P0477090	CABLE CLAMP
91	PS09M	PHLP HD SCR M5-.8 X 10
92	PS19M	PHLP HD SCR M5-.8 X 6
93	P0477093	CHIPBREAKER
94	PS09M	PHLP HD SCR M5-.8 X 10
95	P0477095	BRUSH
96	PN06M	HEX NUT M5-.8
97	P0477097	DUST CHUTE ASSEMBLY
98	PCAP26M	CAP SCREW M6-1 X 12
99	PCAP50M	CAP SCREW M5-.8 X 10



REF	PART #	DESCRIPTION
100	P0477100	FAN COVER
101	P0477101	PLUG
102	PCAP26M	CAP SCREW M6-1 X 12
103	PW03M	FLAT WASHER 6MM
104	P0477104	FAN
105	P0477105	FAN SHAFT
106	PHTEK37M	TAP SCREW M5 X 12
107	P0477107	CORD BLOCK
108	PHTEK34M	TAP SCREW M5 X 10
109	P0477109	SUPPORT PLATE
110	P0477110	SUPPORT PLATE
111	PS17M	PHLP HD SCR M4-.7 X 6
112	PHTEK34M	TAP SCREW M5 X 10
113	PW02M	FLAT WASHER 5MM
114	P0477114	BRACKET
115	P0477115	GEAR
116	PR06M	EXT RETAINING RING 16MM
117	P0477117	GEAR
118	P0477118	SUPPORT PLATE
119	P0477119	GEAR
120	P0477120	ROLLER UP-DOWN SHAFT
121	P0477121	GEAR
122	P0477122	SPECIAL SET SCREW M6-1 X 10
123	P0477123	ROLLER ADJUSTER
124	P0477124	ROLLER UP-DOWN SHAFT
125	P0477040	STEEL BALL 6MM
126	P0477126	COMPRESSION SPRING
127	P0477127	POINTER COVER
128	PSS17M	SET SCREW M8-1.25 X 6
129	PHTEK39M	TAP SCREW M4 X 12
130	PW05M	FLAT WASHER 4MM
131	P0477131	POINTER
132	P0477132	BUSHING
133	P0477133	POINTER HOUSING
134	P0477134	BLACK TAPE 1-1/3" X 8"
135	PN04M	HEX NUT M4-.7
136	P0477136	UPPER FRAME
136A	P0477136A	COMPLETE HEADSTOCK ASSY
136B	P0477136B	COMPLETE GEAR BOX ASSY
137	PS07M	PHLP HD SCR M4-.7 X 8
138	P0477138	STEEL BALL 12MM
139	P0477139	RETAINING PLATE
140	PHTEK33M	TAP SCREW M3 X 5
141	P0477141	SHAFT
142	P0477142	SET PLATE
143	PCAP50M	CAP SCREW M5-.8 X 10
144	P0477144	ANTI-KICKBACK PAWL
145	P0477145	BUSHING
146	P0477146	MAGNET
147	P0477147	SPACER
148	PW05M	FLAT WASHER 4MM

REF	PART #	DESCRIPTION
149	P0477149	SET PLATE
150	PR06M	EXT RETAINING RING 16MM
151	P0477151	STEP ROD
152	PN02M	HEX NUT M10-1.5
153	P0477153	SET PLATE
154	PCAP50M	CAP SCREW M5-.8 X 10
155	P0477155	BUSHING
156	P0477156	IDLER BRACKET
157	PS08M	PHLP HD SCR M5-.8 X 12
158	P0477158	IDLER PULLEY
159	PCAP24M	CAP SCREW M5-.8 X 16
160	PW01M	FLAT WASHER 8MM
161	PCAP31M	CAP SCREW M8-1.25 X 25
162	P0477162	KNIFE LOCATION COLLAR
163	PW02M	FLAT WASHER 5MM
164	PCAP50M	CAP SCREW M5-.8 X 10
165	P6000	BALL BEARING 6000ZZ
166	P0477166	SPACER
167	PSS02M	SET SCREW M6-1 X 6
168	P0477168	FAN PULLEY
169	P0477169	V-BELT 160J3
170	P0477170	GEAR SHAFT
171	P0477171	LONG GIB
172	P0477172	GIB BOLT 1/4"-28 X 1/4"
173	P0477173	KNIVES
174	P0477174	COMPRESSION SPRING
175	P0477175	CUTTERHEAD LOCK
176	P0477176	BUSHING
177	PCAP24M	CAP SCREW M5-.8 X 16
178	P0477178	CUTTERHEAD PULLEY
179	P0477179	HEX NUT M20-2
180	PSS02M	SET SCREW M6-1 X 6
181	PCAP27M	CAP SCREW M6-1 X 14
182	P0477182	SPACER
183	PK34M	KEY 5 X 5 X 20
184	P0477184	CUTTERHEAD
185	P0477185	KNIFE LOCATION COLLAR
186	P0477186	BALL BEARING 6205ZZ
187	P0477187	BEARING COVER
188	PCAP33M	CAP SCREW M5-.8 X 12
189	P0477189	MOTOR PULLEY
190	P0477190	V-BELT 170J9
191	P0477191	CUTTERHEAD EXTEND PULLEY
192	PCAP15M	CAP SCREW M5-.8 X 20
193	P0477193	BUSHING
194	P0477194	SET BLOCK
195	P0477195	EXTENSION SPRING
196	P0477196	COMPRESSION SPRING
197	P0477197	BEARING BLOCK
198	P0477198	ROLLER
199	P0477199	COMPRESSION SPRING



REF	PART #	DESCRIPTION
200	PR05M	EXT RETAINING RING 15MM
201	P0477201	SPROCKET
202	P0477202	CHAIN PROTECTOR
203	PSS16M	SET SCREW M8-1.25 X 10
204	P0477204	ROLLER BLOCK
205	P0477205	ROLLER
206	P0477206	SIDE COVER (LEFT)
207	P0477207	SIDE COVER FRAME
208	P0477208	SIDE COVER FRAME
209	P0477209	ELEVATING SCREW
210	P0477210	COLUMN
211	P0477211	PLATEN
212	P0477212	GUIDE ROD
213	PCAP50M	CAP SCREW M5-.8 X 10
214	P0477214	GUIDE
215	P0477215	ROLLER PLATE (LEFT)
216	PS07M	PHLP HD SCR M4-.7 X 8
217	PCAP27M	CAP SCREW M6-1 X 14
218	P0477218	BUSHING
219	P0477219	WAVE WASHER 10MM
220	PB09M	HEX BOLT M8-1.25 X 20
221	PN03M	HEX NUT M8-1.25
222	P0477222	BASE
223	P0477223	EXTENSION TABLE
224	P0477224	SUPPORT ROLLER
225	P0477225	BUSHING
226	PCAP68M	CAP SCREW M6-1 X 8
227	P0477227	SPACER
228	P0477228	ROLLER PLATE (LEFT)
229	P6000	BALL BEARING 6000ZZ
230	P0477230	BEARING RETAINER
231	PFB14M	FLANGE BOLT M5-.8 X 12
232	P0477232	SPROCKET
233	PW05M	FLAT WASHER 4MM
234	PCAP23M	CAP SCREW M4-.7 X 12
235	P0477235	IDLER BRACKET
236	PW02M	FLAT WASHER 5MM
237	PW04M	FLAT WASHER 10MM
238	PCAP33M	CAP SCREW M5-.8 X 12
239	P0477239	SPROCKET
240	P0477240	BUSHING
241	PW03M	FLAT WASHER 6MM
242	PCAP02M	CAP SCREW M6-1 X 20
243	P0477243	CHAIN
244	P0477244	SPROCKET
245	P0477245	BUSHING
246	PW03M	FLAT WASHER 6MM
247	PCAP06M	CAP SCREW M6-1 X 25
248	PN01M	HEX NUT M6-1
249	PB10M	HEX BOLT M6-1 X 25
250	P6000	BALL BEARING 6000ZZ
251	P0477251	BEARING RETAINER

REF	PART #	DESCRIPTION
252	PFB14M	FLANGE BOLT M5-.8 X 12
253	P0477253	SPINDLE WASHER
254	P0477254	SPROCKET
255	PW05M	FLAT WASHER 4MM
256	PCAP23M	CAP SCREW M4-.7 X 12
257	PR15M	EXT RETAINING RING 30MM
258	PSS26M	SET SCREW M5-.8 X 6
259	P0477259	COLUMN
260	P0477260	ELEVATING SCREW
261	P0477261	ELEVATING NUT
262	P0477262	BUSHING
263	P0477263	ELEVATING SCREW
264	PFB14M	FLANGE BOLT M5-.8 X 12
265	PCAP24M	CAP SCREW M5-.8 X 16
266	PR39M	EXT RETAINING RING 8MM
267	P0477267	STEP BRACKET
268	P0477040	STEEL BALL 6MM
269	P0477269	COMPRESSION SPRING
270	PSS02M	SET SCREW M6-1 X 6
271	P0477271	PRESET THICKNESS STOP
272	PRP01M	ROLL PIN 4 X 18
273	P0477273	SHAFT
274	P0477274	SCALE
275	PN07M	HEX NUT M3-.5
276	P0477276	SCALE SUPPORT
277	PS79M	PHLP HD SCR M3-.5 X 8
278	P0477278	SIDE COVER (RIGHT)
279	P0477279	STEP KNOB
280	P0477280	TOOL BOX COVER
281	P0477281	DUST CHUTE
281	P0477281	DUST CHUTE
282	PCAP06M	CAP SCREW M6-1 X 25
282	PCAP06M	CAP SCREW M6-1 X 25
283	P0477283	DUST CHUTE ADAPTER
283	P0477283	DUST CHUTE ADAPTER
284	P0477284	DUST BAG
284	P0477284	DUST BAG
285	P0477285	SQUARE BOX WRENCH 26MM
286	PWR810	OPEN END WRENCH 8/10MM
287	PAW04M	HEX WRENCH 4MM
288	P0477288	MAGNET
289	PSB153M	CAP SCREW M5-.8 X 60
290	PW02M	FLAT WASHER 5MM
291	P0477291	WING BOLT 1/4-20 X 1-1/4
292	PW06	FLAT WASHER 1/4
293	P0477293	AUX GUIDE CLAMP
294	PN05	HEX NUT 1/4-20
295	P0477295	SHORT GIB
296	P0477296	SPACER
297	PB02M	HEX BOLT M6-1 X 12
298	P0477298	SPACER
299	PLW02M	LOCK WASHER 4MM



REF	PART #	DESCRIPTION
300	PK48M	KEY 4 X 4 X 20
301	P0477301	MOTOR 2-1/2HP, 110V
301-1	P0477301-1	CARBON BRUSH ASSY
302	PN01M	HEX NUT M6-1
303	P0477303	BAG CLAMP
304	PRP03M	ROLL PIN 5 X 20
305	P0477305	CLAMP HANDLE
306	P0477306	RING BOLT M6-1 X 50
307	P0477307	SHORT FRAME PIECE
308	P0477308	SHORT BRACE
309	P0477309	LONG FRAME PIECE
310	P0477310	LONG BRACE
311	P0477311	NOTCHED LEG
312	P0477312	PLAIN LEG
313	P0477313	RUBBER FOOT
314	P0477314	RUBBER FOOT
315	PCB06M	CARRIAGE BOLT M8-1.25 X 16
316	PFN01M	FLANGE NUT M8-1.25

REF	PART #	DESCRIPTION
317	PB82M	HEX BOLT M8-1.25 X 80
318	PN03M	HEX NUT M8-1.25
319	PW01M	FLAT WASHER 8MM
321	PFH42M	FLAT HD SCR M8-1.25 X 40
322	P0477322	RUBBER CAP
323	P0477323	MACHINE ID LABEL
324	PLABEL-11	SAFETY GLASSES 2" X 3-5/16"
325	P0477325	ROLLER PRESET LABEL
326	PLABEL-14	ELECTRICITY LABEL
327	P0477327	FEED ROLLER CAUTION LABEL
328	PLABEL-12	READ MANUAL 2" X 3-5/16"
329	P0477329	SPEED CHANGE CAUTION LABEL
330	P0477330	CRANK HANDLE LABEL
331	P0477331	CUTTERHEAD WARNING LABEL
332	P0477332	POWER ADJUST LABEL
333	P0477333	GRIZZLY.COM LABEL 1" X 4-1/4"
334	P0477334	SPACER 8.5 X 14 X 57
335	P1017134	KEY SPROCKET

