

For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

Introduction

The Model T28367 stand is designed specifically for the T28366 10" Slow Speed Cold Cut Saw. The stand is $25\frac{1}{2}$ " tall, with a top that is $15\frac{3}{4}$ " wide by $12\frac{1}{2}$ ".



Figure 1. Model T28367 Stand.

Inventory

Des	scription	Qty
Α.	Stand	<u>1</u>
В.	Hardware Bag (Not Shown)	
	-Cap Screws M10-1.5 x 20	2
	—Hex Nuts M10-1.5	2
	-Flat Washers 10mm	2

Anchoring Stand to Floor

Number of Mounting Holes 4
Diameter of Mounting Hardware ¹ /2"
(Hardware not included)

Anchoring the stand to the floor prevents the machine from tipping or shifting and reduces vibration that may occur during operation, resulting in a machine that runs slightly quieter and feels more solid.

Local codes may require anchoring stand to the floor. If not required by any local codes, fastening stand to the floor is an optional step. If you choose not to fasten the stand to floor, we recommend placing it on machine mounts (shown on next page in **Accessories**). These provide an easy method for leveling and they have vibrationabsorbing pads.

Lag shield anchors with lag screws (see below) are a popular way to anchor machinery to a concrete floor, because the anchors sit flush with the floor surface, making it easy to unbolt and move the machine later. However, any time local codes apply, you MUST follow the anchoring methodology specified by the code.



Figure 2. Popular method for anchoring machinery to a concrete floor.

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Mounting Machine to Stand

CAUTION To avoid serious crushing injury and prevent equipment damage, securely mount machine to stand before operating machine.

Lift and place the machine onto the Model T28367 stand following the instructions included in the Model T28366 manual.

The stand comes with two mounting holes. Refer to **Figure 3** for mounting hole positions.



Figure 3. Layout of machine mounting holes.

Items Needed:	Qty
Hex Wrench 8mm	1
Open-End Wrench 10mm	1

Use (2) M10-1.5 x 20 cap screws, (2) 10mm flat washers, and (2) M10-1.5 hex nuts to secure machine to stand, as shown in **Figure 4**.



Figure 4. Mounting hardware configuration.

Accessories

G7159—Machine Mount 3" 1600 lb. Capacity For the ultimate in heavy machine stabilization, these mounts feature easy setting, fast leveling, and vibration and noise reduction. Large rubber foot pads distribute weight evenly and long mounting studs provide a wide range of leveling adjustment.



Figure 5. G7159 machine mount.